

**Contactor, 380 V 400 V 212 kW, 2 N/O, 2 NC, RA 250: 110 - 250 V 40 - 60 Hz/110 - 350 V DC, AC and DC operation, Screw connection**

**Part no.** DILM400/22(RA250)  
**Catalog No.** 208209  
**Alternate Catalog No.** XTCE400M22A  
**EL-Nummer (Norway)** 4134085

## Delivery program

Product range			Contactors
Application			Contactors for Motors
Subrange			Comfort devices greater than 170 A
Utilization category			AC-1: Non-inductive or slightly inductive loads, resistance furnaces NAC-3: Normal AC induction motors: starting, switch off during running AC-4: Normal AC induction motors: starting, plugging, reversing, inching
Connection technique			Screw connection
<b>Rated operational current</b>			
AC-3			
380 V 400 V	$I_e$	A	400
AC-1			
Conventional free air thermal current, 3 pole, 50 - 60 Hz			
Open			
at 40 °C	$I_{th} = I_e$	A	612
enclosed	$I_{th}$	A	450
Conventional free air thermal current, 1 pole			
open	$I_{th}$	A	1250
enclosed	$I_{th}$	A	1125
<b>Max. rating for three-phase motors, 50 - 60 Hz</b>			
AC-3			
220 V 230 V	P	kW	125
380 V 400 V	P	kW	212
660 V 690 V	P	kW	300
1000 V	P	kW	132
AC-4			
220 V 230 V	P	kW	92
380 V 400 V	P	kW	160
660 V 690 V	P	kW	240
1000 V	P	kW	132
Can be combined with auxiliary contact			DILM820-XHI...
Actuating voltage			RA 250: 110 - 250 V 40 - 60 Hz/110 - 350 V DC
Voltage AC/DC			AC and DC operation
<b>Contacts</b>			
N/O = Normally open			2 N/O
N/C = Normally closed			2 NC
<b>Auxiliary contacts</b>			
possible variants at auxiliary contact module fitting options			on the side: 2 x DILM820-XHI11(V)-SI; 2 x DILM820-XHI11-SA
<b>Instructions</b>			Interlocked opposing contacts according to IEC/EN 60947-5-1 Appendix L, inside the auxiliary contact module Auxiliary contacts used as mirror contacts according to IEC/EN 60947-4-1 Appendix F (not N/C late open)
<b>Instructions</b>			integrated suppressor circuit in actuating electronics 660 V, 690 V or 1000 V: not directly reversing

## Technical data

### General

Standards			IEC/EN 60947, VDE 0660, EN 45545, IEC 61374, UL, CSA
Lifespan, mechanical			
AC operated	Operations	x 10 <sup>6</sup>	7
DC operated	Operations	x 10 <sup>6</sup>	7
Operating frequency, mechanical			
AC operated	Operations/h		2000
DC operated	Operations/h		2000
Climatic proofing			Damp heat, constant, to IEC 60068-2-78 Damp heat, cyclic, to IEC 60068-2-30
Ambient temperature			
Open		°C	-40 - +60
Enclosed		°C	- 40 - + 40
Storage		°C	- 40 - + 80
Mechanical shock resistance (IEC/EN 60068-2-27)			
Half-sinusoidal shock, 10 ms			
Main contacts			
N/O contact		g	10
Auxiliary contacts			
N/O contact		g	10
N/C contact		g	8
Degree of Protection			IP00
Protection against direct contact when actuated from front (EN 50274)			Finger and back-of-hand proof with terminal shroud or terminal block
Altitude		m	Max. 2000
Weight			
AC operated		kg	8.51
DC operated		kg	8.51
Weight		kg	8.51
Terminal capacity main cable			
Flexible with cable lug		mm <sup>2</sup>	50 - 240
Stranded with cable lug		mm <sup>2</sup>	70 - 240
Solid or stranded		AWG	2/0 - 500 MCM
Flat conductor	Lamellenzahl x Breite x Dicke	mm	Fixing with flat cable terminal or cable terminal blocks See terminal capacity for cable terminal blocks
Busbar	Width	mm	25
Main cable connection screw/bolt			M10
Tightening torque		Nm	24
Terminal capacity control circuit cables			
Solid		mm <sup>2</sup>	1 x (0.75 - 2.5) 2 x (0.75 - 2.5)
Flexible with ferrule		mm <sup>2</sup>	1 x (0.75 - 2.5) 2 x (0.75 - 2.5)
Solid or stranded		AWG	18 - 14
Control circuit cable connection screw/bolt			M3.5
Tightening torque		Nm	1.2
Tool			
Main cable			
Width across flats		mm	16
Control circuit cables			
Pozidriv screwdriver		Size	2

### Main conducting paths

Rated impulse withstand voltage	U <sub>imp</sub>	V AC	8000
Overvoltage category/pollution degree			III/3
Rated insulation voltage	U <sub>i</sub>	V AC	1000
Rated operational voltage	U <sub>e</sub>	V AC	1000

Safe isolation to EN 61140			
between coil and contacts		V AC	1000
between the contacts		V AC	1000
Making capacity (p.f. to IEC/EN 60947)		A	5500
Breaking capacity			
220 V 230 V		A	5000
380 V 400 V		A	5000
500 V		A	5000
660 V 690 V		A	5000
1000 V		A	950
Component lifespan			
			AC1: See → Engineering, characteristic curves AC3: See → Engineering, characteristic curves AC4: See → Engineering, characteristic curves
Short-circuit rating			
Short-circuit protection maximum fuse			
Type "2" coordination			
400 V	gG/gL 500 V	A	500
690 V	gG/gL 690 V	A	500
1000 V	gG/gL 1000 V	A	200
Type "1" coordination			
400 V	gG/gL 500 V	A	630
690 V	gG/gL 690 V	A	630
1000 V	gG/gL 1000 V	A	250

## AC

AC-1			
Rated operational current			
Conventional free air thermal current, 3 pole, 50 - 60 Hz			
Open			
at 40 °C	$I_{th} = I_e$	A	612
at 50 °C	$I_{th} = I_e$	A	548
at 55 °C	$I_{th} = I_e$	A	522
at 60 °C	$I_{th} = I_e$	A	500
enclosed	$I_{th}$	A	450
Notes			
Conventional free air thermal current, 1 pole			
Note			
at maximum permissible ambient air temperature			
open	$I_{th}$	A	1250
enclosed	$I_{th}$	A	1125
AC-3			
Rated operational current			
Open, 3-pole: 50 – 60 Hz			
Notes			
At maximum permissible ambient temperature (open.)			
220 V 230 V	$I_e$	A	400
240 V	$I_e$	A	400
380 V 400 V	$I_e$	A	400
415 V	$I_e$	A	400
440V	$I_e$	A	400
500 V	$I_e$	A	400
660 V 690 V	$I_e$	A	325
1000 V	$I_e$	A	95
Motor rating			
	P	kWh	
220 V 230 V	P	kW	125
240V	P	kW	132
380 V 400 V	P	kW	212

415 V	P	kW	232
440 V	P	kW	250
500 V	P	kW	280
660 V 690 V	P	kW	300
1000 V	P	kW	132
AC-4			
Rated operational current			
Open, 3-pole: 50 – 60 Hz			
220 V 230 V	I <sub>e</sub>	A	296
240 V	I <sub>e</sub>	A	296
380 V 400 V	I <sub>e</sub>	A	296
415 V	I <sub>e</sub>	A	296
440 V	I <sub>e</sub>	A	296
500 V	I <sub>e</sub>	A	296
660 V 690 V	I <sub>e</sub>	A	260
1000 V	I <sub>e</sub>	A	95
Motor rating			
220 V 230 V	P	kWh	
240 V	P	kW	92
380 V 400 V	P	kW	100
415 V	P	kW	160
440 V	P	kW	176
500 V	P	kW	186
660 V 690 V	P	kW	210
1000 V	P	kW	240
	P	kW	132

### Condensor operation

Individual compensation, rated operational current I <sub>e</sub> of three-phase capacitors			
Open			
up to 525 V		A	307
690 V		A	177
Max. inrush current peak		x I <sub>e</sub>	30
Component lifespan	Operations	x 10 <sup>6</sup>	0.1
Max. operating frequency		Ops/h	200

### DC

Rated operational current, open			
DC-1			
Notes			
see DILDC300/DILDC600 or on request			

### Current heat loss

3 pole, at I <sub>th</sub> (60°)		W	58
Current heat loss at I <sub>e</sub> to AC-3/400 V		W	37
Impedance per pole		mΩ	0.077

### Magnet systems

Voltage tolerance			
U <sub>S</sub>			110 - 250 V 40-60 Hz 110 - 350 V DC
AC operated	Pick-up		0.7 x U <sub>S min</sub> - 1.15 x U <sub>S max</sub>
DC operated	Pick-up		0.7 x U <sub>S min</sub> - 1.15 x U <sub>S max</sub>
AC operated	Drop-out		0.2 x U <sub>S max</sub> - 0.6 x U <sub>S min</sub>
DC operated	Drop-out		0.2 x U <sub>S max</sub> - 0.6 x U <sub>S min</sub>
Power consumption of the coil in a cold state and 1.0 x U <sub>S</sub>			
Note on power consumption			
Control transformer with u <sub>k</sub> ≤ 6%			
Pull-in power	Pick-up	VA	450
Pull-in power	Pick-up	W	350
Sealing power	Sealing	VA	14.2
Sealing power	Sealing	W	7.9

Duty factor	% DF	100
Changeover time at 100 % U <sub>S</sub> (recommended value)		
Main contacts		
Closing delay	ms	80
Opening delay	ms	110
Behaviour in marginal and transitional conditions		
Sealing		
Voltage interruptions		
(0 ... 0.2 x U <sub>C min</sub> ) ≤ 10 ms		Time is bridged successfully
(0 ... 0.2 x U <sub>C min</sub> ) > 10 ms		Drop-out of the contactor
Voltage drops		
(0.2 ... 0.6 x U <sub>C min</sub> ) ≤ 12 ms		Time is bridged successfully
(0.2 ... 0.6 x U <sub>C min</sub> ) > 12 ms		Drop-out of the contactor
(0.6 ... 0.7 x U <sub>C min</sub> )		Contactor remains switched on
Excess voltage		
(1.15 ... 1.3 x U <sub>C max</sub> )		Contactor remains switched on
Pick-up phase		
(0 ... 0.7 x U <sub>C min</sub> )		Contactor does not switch on
(0.7 x U <sub>C min</sub> ... 1.15 x U <sub>C max</sub> )		Contactor switches on with certainty
Admissible transitional contact resistance (of the external control circuit device when actuating A11)	mΩ	≤ 500
PLC signal level (A3 - A4) to IEC/EN 61131-2 (type 2)		
High	V	15
Low	V	5

## Electromagnetic compatibility (EMC)

Electromagnetic compatibility		This product is designed for operation in industrial environments (environment A). Its use in residential environments (environment B) may cause radio-frequency interference, requiring additional noise suppression measures.
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## Rating data for approved types

Switching capacity		
Maximum motor rating		
Three-phase		
200 V 208 V	HP	125
230 V 240 V	HP	150
460 V 480 V	HP	300
575 V 600 V	HP	400
General use	A	450
Auxiliary contacts		
Pilot Duty		
AC operated		A600
DC operated		P300
General Use		
AC	V	600
AC	A	15
DC	V	250
DC	A	1
Short Circuit Current Rating	SCCR	
Basic Rating		
SCCR	kA	30
max. Fuse	A	800
max. CB	A	600
480 V High Fault		
SCCR (fuse)	kA	30/100
max. Fuse	A	800/600 Class J

SCCR (CB)	kA	100
max. CB	A	600
600 V High Fault		
SCCR (fuse)	kA	30/100
max. Fuse	A	800/600 Class J
SCCR (CB)	kA	30
max. CB	A	600
Special Purpose Ratings		
Definite Purpose Ratings (100,000 cycles acc. to UL 1995)		
LRA 480V 60Hz 3phase	A	3300
FLA 480V 60Hz 3phase	A	550
LRA 600V 60Hz 3phase	A	3120
FLA 600V 60Hz 3phase	A	420

## Design verification as per IEC/EN 61439

Technical data for design verification			
Rated operational current for specified heat dissipation	I <sub>n</sub>	A	400
Heat dissipation per pole, current-dependent	P <sub>vid</sub>	W	12.33
Equipment heat dissipation, current-dependent	P <sub>vid</sub>	W	0
Static heat dissipation, non-current-dependent	P <sub>vs</sub>	W	7.9
Heat dissipation capacity	P <sub>diss</sub>	W	0
Operating ambient temperature min.		°C	-40
Operating ambient temperature max.		°C	60
IEC/EN 61439 design verification			
10.2 Strength of materials and parts			
10.2.2 Corrosion resistance			Meets the product standard's requirements.
10.2.3.1 Verification of thermal stability of enclosures			Meets the product standard's requirements.
10.2.3.2 Verification of resistance of insulating materials to normal heat			Meets the product standard's requirements.
10.2.3.3 Verification of resistance of insulating materials to abnormal heat and fire due to internal electric effects			Meets the product standard's requirements.
10.2.4 Resistance to ultra-violet (UV) radiation			Meets the product standard's requirements.
10.2.5 Lifting			Does not apply, since the entire switchgear needs to be evaluated.
10.2.6 Mechanical impact			Does not apply, since the entire switchgear needs to be evaluated.
10.2.7 Inscriptions			Meets the product standard's requirements.
10.3 Degree of protection of ASSEMBLIES			Does not apply, since the entire switchgear needs to be evaluated.
10.4 Clearances and creepage distances			Meets the product standard's requirements.
10.5 Protection against electric shock			Does not apply, since the entire switchgear needs to be evaluated.
10.6 Incorporation of switching devices and components			Does not apply, since the entire switchgear needs to be evaluated.
10.7 Internal electrical circuits and connections			Is the panel builder's responsibility.
10.8 Connections for external conductors			Is the panel builder's responsibility.
10.9 Insulation properties			
10.9.2 Power-frequency electric strength			Is the panel builder's responsibility.
10.9.3 Impulse withstand voltage			Is the panel builder's responsibility.
10.9.4 Testing of enclosures made of insulating material			Is the panel builder's responsibility.
10.10 Temperature rise			The panel builder is responsible for the temperature rise calculation. Eaton will provide heat dissipation data for the devices.
10.11 Short-circuit rating			Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.12 Electromagnetic compatibility			Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.13 Mechanical function			The device meets the requirements, provided the information in the instruction leaflet (IL) is observed.

## Technical data ETIM 8.0

Low-voltage industrial components (EG000017) / Power contactor, AC switching (EC000066)		
Electric engineering, automation, process control engineering / Low-voltage switch technology / Contactor (LV) / Power contactor, AC switching (ec!@ss10.0.1-27-37-10-03 [AAB718015])		
Rated control supply voltage U <sub>s</sub> at AC 50HZ	V	110 - 250

Rated control supply voltage Us at AC 60HZ	V	110 - 250
Rated control supply voltage Us at DC	V	110 - 250
Voltage type for actuating		AC/DC
Rated operation current Ie at AC-1, 400 V	A	612
Rated operation current Ie at AC-3, 400 V	A	400
Rated operation power at AC-3, 400 V	kW	200
Rated operation current Ie at AC-4, 400 V	A	296
Rated operation power at AC-4, 400 V	kW	160
Rated operation power NEMA	kW	223
Modular version		No
Number of auxiliary contacts as normally open contact		2
Number of auxiliary contacts as normally closed contact		2
Type of electrical connection of main circuit		Rail connection
Number of normally closed contacts as main contact		0
Number of normally open contacts as main contact		3